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1. (currently amended) A method for forming a composite extrusion suitable for use as a glass run channel in an automobile, the method comprising the steps of:
providing a thermoset elastomer rubber;
extruding said thermoset elastomer rubber to form a main body member;
providing a crosslinkable thermoplastic consisting essentially of polyolefin;
extruding said crosslinkable thermoplastic to form an abrasion resistant layer;
at least partially crosslinking said crosslinkable thermoplastic of said abrasion resistant layer;
contacting said abrasion resistant layer with said main body member; and
subsequent to contacting said abrasion resistant layer with said main body member, at least partially curing said main body member by heating said main body member to the cure temperature of said thermoset elastomer rubber, thereby forming said composite extrusion.
 2. (original) The method according to claim 1, wherein said crosslinkable thermoplastic is a moisture crosslinkable polyolefin.
 3. (original) The method according to claim 2, wherein said moisture crosslinkable polyolefin is a silane grafted polyethylene.
 4. (original) The method according to claim 2, wherein the step of at least partially crosslinking said moisture crosslinkable polyolefin is performed by immersing said abrasion resistant layer in a steam bath.
 5. (original) The method according to claim 4, wherein the step of extruding said thermoset elastomer rubber is performed utilizing an extrusion temperature of about 110°C, the step of extruding said crosslinkable thermoplastic is performed

utilizing an extrusion temperature of from about 200°C to about 220°C, the step of immersing said abrasion resistant layer in a steam bath is performed by utilizing said steam bath at a temperature of from about 100°C to about 110°C and the step of at least partially curing said main body member by heating said main body member is performed by heating said body member to a temperature of from about 195°C to about 300°C.

a 6. (original) The method according to claim 5, wherein the step of at least partially curing said main body member by heating said main body member is performed by heating said main body member to a temperature of about 195°C, maintaining said main body member at about 195°C for about 15 to about 50 seconds, further heating said main body member to a temperature of about 220°C, maintaining said main body member at about 220°C for about 45 seconds to about 2.4 minutes, and then cooling said main body member to a temperature of about 195°C and maintaining said main body member at about 195°C for about 15 to about 50 seconds.

7. (withdrawn)

8. (original) The method according to claim 1, wherein said contacting step is performed before said step of at least partially crosslinking said crosslinkable thermoplastic of said abrasion resistant layer.

9. (original) The method according to claim 1, wherein the steps of extruding said thermoset elastomer rubber and extruding said crosslinkable thermoplastic are performed by simultaneously extruding said thermoset elastomer rubber and said crosslinkable thermoplastic through a common extrusion die.

10. (original) The method according to claim 1, wherein said abrasion resistant layer is a tape member.

11. (original) The method according to claim 10, further comprising a lamination step wherein said tape member is laminated to said main body member by use of a lamination wheel.

12. (original) The method according to claim 1, wherein the step of providing a thermoset elastomer rubber is performed by providing an ethylene-propylene-diene terpolymer (EPDM) rubber.

a 13. (original) The method according to claim 1, wherein the thickness of said abrasion resistant layer is from about 0.005 to about 0.040 inches.

14. (original) The method according to claim 13, wherein the thickness of said abrasion resistant layer is from about 0.010 to about 0.020 inches.

15. (original) A method for forming a composite extrusion suitable for use as a glass run channel in an automobile, the method comprising the steps of:

providing a thermoset elastomer rubber;

extruding a main body member from said thermoset elastomer rubber;

providing a crosslinkable thermoplastic;

extruding an abrasion resistant layer from said crosslinkable thermoplastic at a temperature of from about 200°C to about 220°C;

contacting said abrasion resistant layer with said main body member;

at least partially crosslinking said crosslinkable thermoplastic of said abrasion resistant layer; and

at least partially curing said main body member by heating said main body member to the cure temperature of said thermoset elastomer rubber, thereby forming the composite extrusion.

16. (original) The method according to claim 15, wherein said crosslinkable thermoplastic is a moisture crosslinkable polyolefin.

17. (original) The method according to claim 16, wherein said moisture crosslinkable polyolefin is a silane grafted polyethylene.

18. (original) The method according to claim 16, wherein the step of at least partially crosslinking said crosslinkable thermoplastic of said abrasion resistant layer is performed by immersing said abrasion resistant layer in a steam bath.

a 19. (original) The method according to claim 18, wherein the step of extruding said main body member is performed at an extrusion temperature of about 110°C, the step of immersing said abrasion resistant layer in a steam bath is performed at a steam bath temperature of from about 100°C to about 110°C and the step of at least partially curing said main body member by heating said main body member is performed by heating the main body member to a temperature of from about 195°C to about 300°C.

20. (original) The method according to claim 19, wherein the step of at least partially curing said main body member by heating said main body member is performed by heating said main body member to a temperature of about 195°C, maintaining said main body member at about 195°C for about 15 to about 50 seconds, further heating said main body member to a temperature of about 220°C, maintaining said main body member at about 220°C for about 45 seconds to about 2.4 minutes, and then cooling said main body member to a temperature of about 195°C and maintaining said main body member at about 195°C for about 15 to about 50 seconds.

21. (withdrawn)

22. (original) The method according to claim 15, wherein the contacting step is performed before the step of at least partially crosslinking said thermoplastic of said abrasion resistant layer.

23. (original) The method according to claim 15, wherein the steps of extruding said thermoset elastomer rubber and said crosslinkable thermoplastic are performed by simultaneously extruding said thermoset elastomer rubber and said crosslinkable thermoplastic through a common extrusion die.

a) 24. (withdrawn)

25. (original) The method according to claim 15, wherein said main body member is cured subsequent to contacting said abrasion resistant layer with said main body member.

26. (original) The method according to claim 15, wherein said abrasion resistant layer is a tape member.

27. (original) The method according to claim 26, further comprising a lamination step wherein said tape member is laminated to said main body member by use of a lamination wheel.

28. (original) The method according to claim 15, wherein said thermoset elastomer rubber is an ethylene-propylene-diene terpolymer (EPDM) rubber.

29. (original) The method according to claim 15, wherein the thickness of said abrasion resistant layer is from about 0.005 to about 0.040 inches.

30. (original) The method according to claim 29, wherein the thickness of the abrasion resistant layer is from about 0.010 to about 0.020 inches.

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Claims 31 - 48. (withdrawn)
